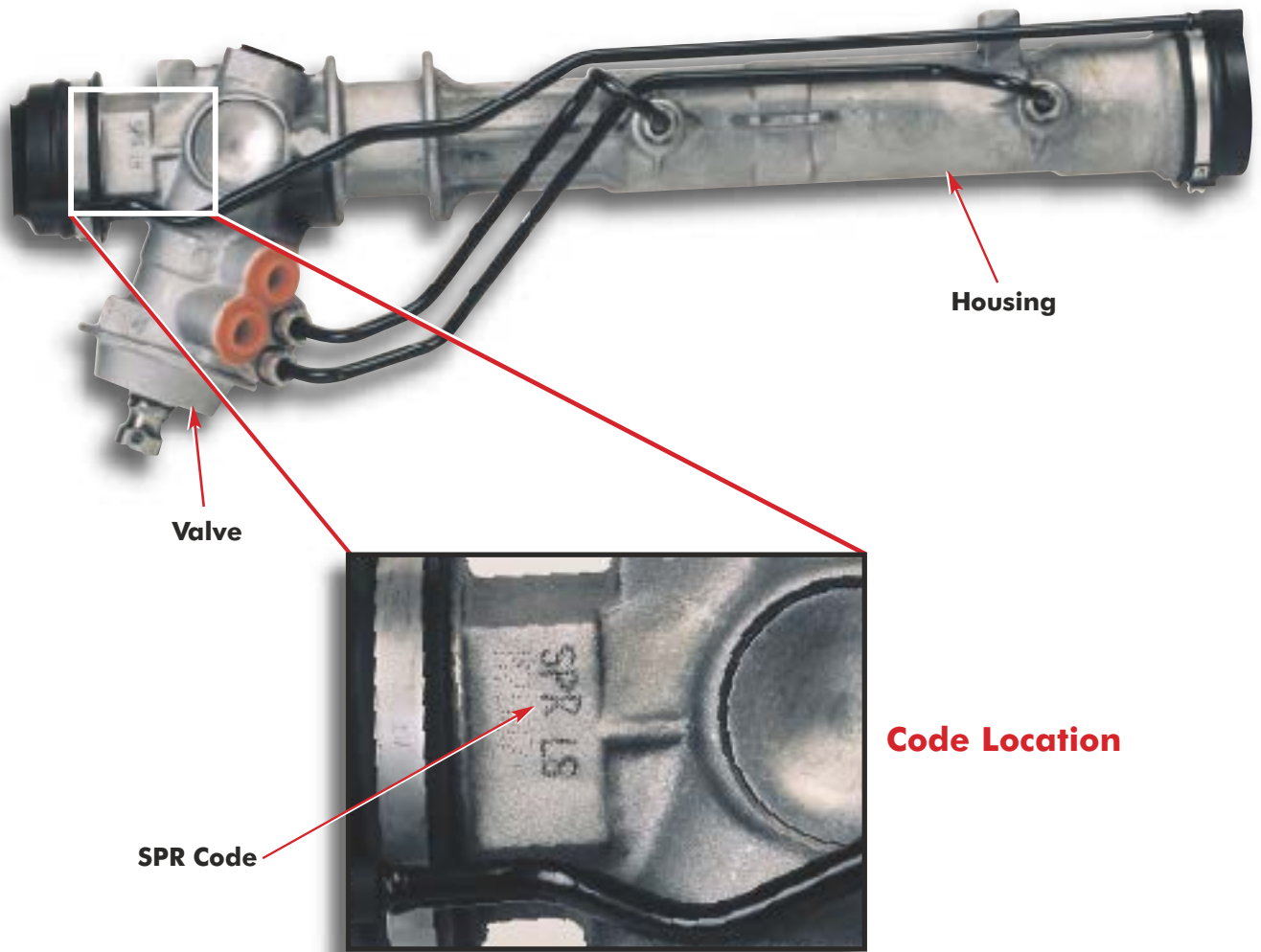


## CORE RETURN REQUIREMENTS RACK & PINION STEERING GEAR

### "Type A"

SPR Code Located On  
Valve End Of Housing

To receive core credit, the part being returned – in its original box – must match part number on box label. For identification procedures, see "Core Identification Procedures" below.



### Core Identification Procedure

1. Cross reference part number on box to "SPR Code Identification Table" for acceptable codes.
2. Use these "Core Return Requirements" guides to determine type (A, B or C) and code location of part that is being verified for credit.
3. Match code found on part to SPR Codes obtained from "SPR Code Identification Table."
4. Ensure code matches, then return core per return procedures outlined in "FAD Policy and Procedures Manual" online at [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) (FAD use).

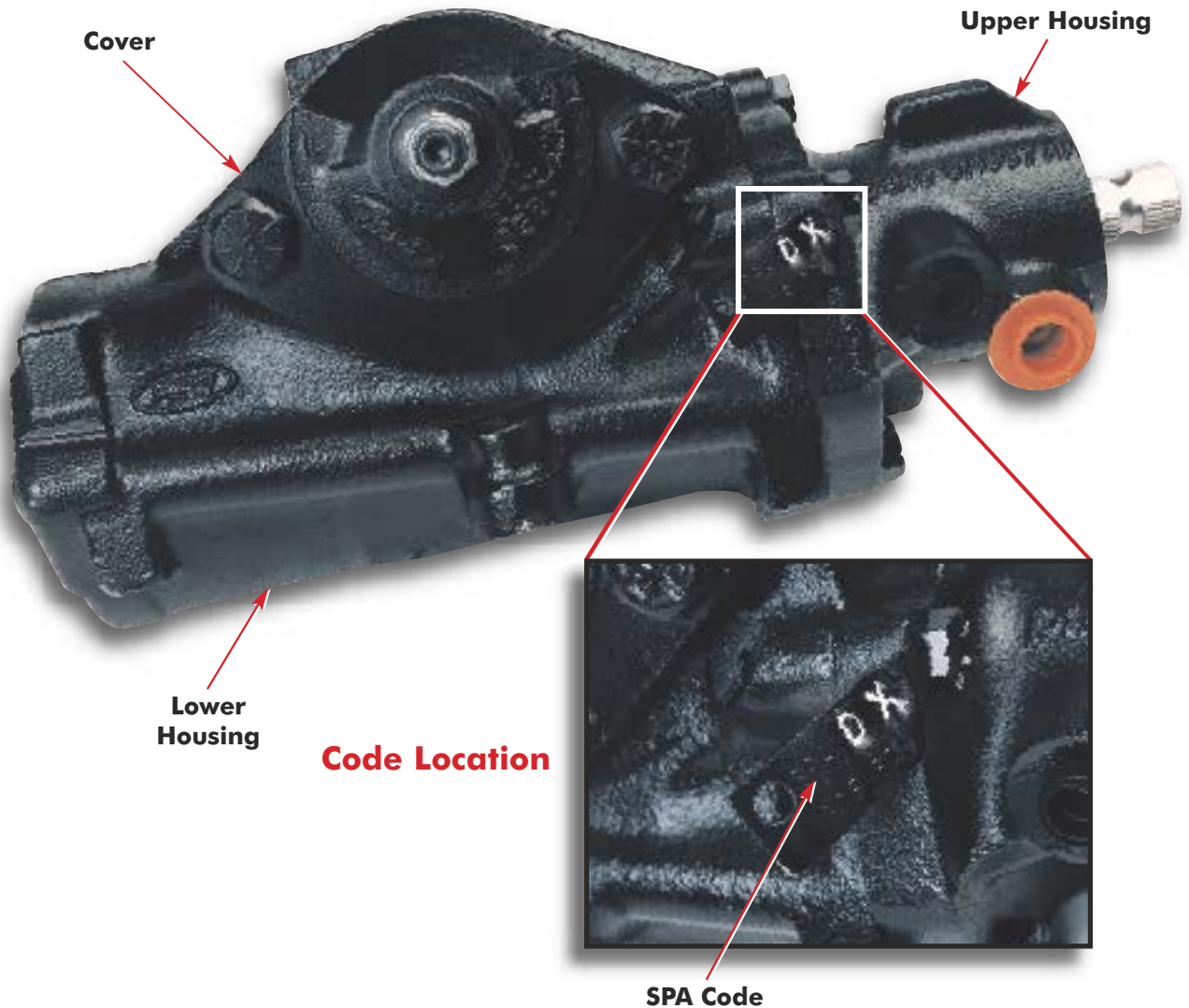
Codes **Must** Match To Receive Core Credit

## CORE RETURN REQUIREMENTS INTEGRAL STEERING GEAR (RV GEAR)

### "Type C"

SPA Code Located On Metal Tag  
At Joint Of Upper And Lower Housing

To receive core credit, the part being returned – in its original box – must match part number on box label. For identification procedures, see "Core Identification Procedures" below.



### Core Identification Procedure

1. Cross reference part number on box to "SPA Code Identification Table" for acceptable codes.
2. Use these "Core Return Requirements" guides to determine type (A, B or C) and code location of part that is being verified for credit.
3. Match code found on part to SPA Codes obtained from "SPA Code Identification Table."
4. Ensure code matches, then return core per return procedures outlined in "FAD Policy and Procedures Manual" online at [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) (FAD use).

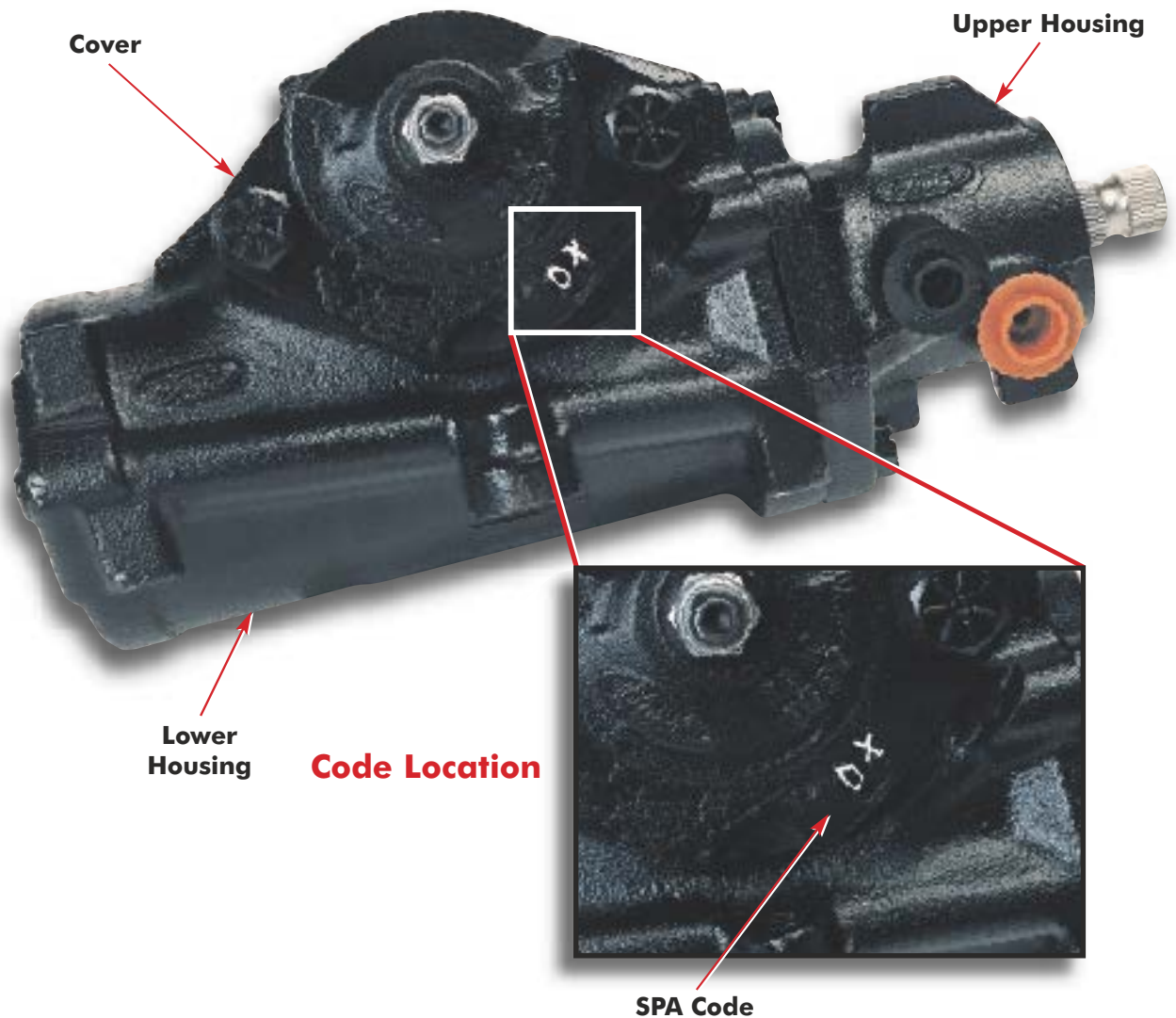
Codes **Must** Match To Receive Core Credit

## CORE RETURN REQUIREMENTS INTEGRAL STEERING GEAR (RV GEAR)

### "Type B"

SPA Code Located On Cover

To receive core credit, the part being returned – in its original box – must match part number on box label. For identification procedures, see "Core Identification Procedures" below.



### Core Identification Procedure

1. Cross reference part number on box to "SPA Code Identification Table" for acceptable codes.
2. Use these "Core Return Requirements" guides to determine type (A, B or C) and code location of part that is being verified for credit.
3. Match code found on part to SPA Codes obtained from "SPA Code Identification Table."
4. Ensure code matches, then return core per return procedures outlined in "FAD Policy and Procedures Manual" online at [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) (FAD use).

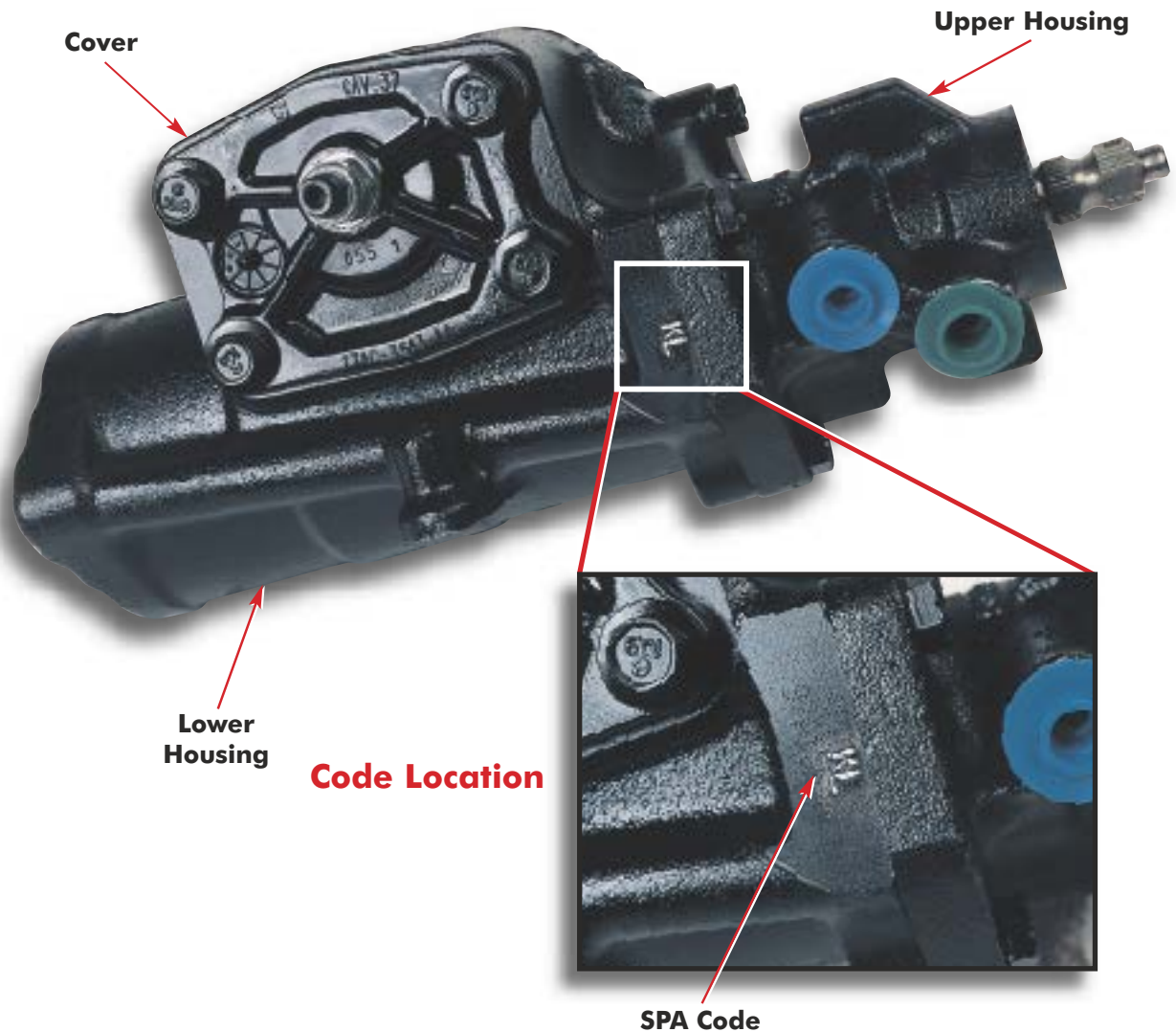
Codes **Must** Match To Receive Core Credit

## CORE RETURN REQUIREMENTS INTEGRAL STEERING GEAR (RV GEAR)

### "Type A"

SPA Code Located On Flat Surface  
At Joint Of Upper And Lower Housing

To receive core credit, the part being returned – in its original box – must match part number on box label. For identification procedures, see "Core Identification Procedures" below.



### Core Identification Procedure

1. Cross reference part number on box to "SPA Code Identification Table" for acceptable codes.
2. Use these "Core Return Requirements" guides to determine type (A, B or C) and code location of part that is being verified for credit.
3. Match code found on part to SPA Codes obtained from "SPA Code Identification Table."
4. Ensure code matches, then return core per return procedures outlined in "FAD Policy and Procedures Manual" online at [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) (FAD use).

Codes **Must** Match To Receive Core Credit

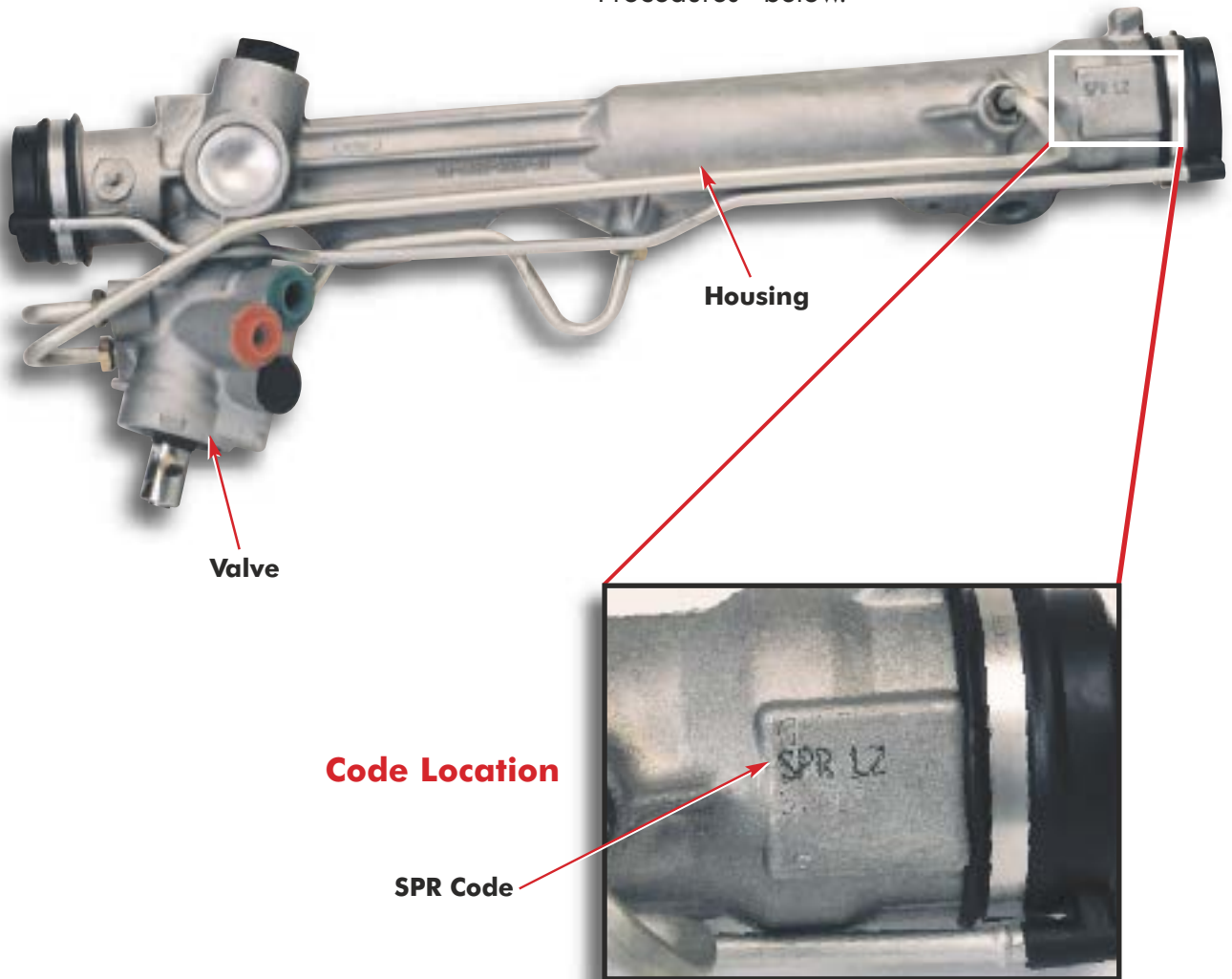


## CORE RETURN REQUIREMENTS RACK & PINION STEERING GEAR

### "Type C"

SPR Code Located On Housing,  
Opposite To Valve

To receive core credit, the part being returned – in its original box – must match part number on box label. For identification procedures, see "Core Identification Procedures" below.



### Core Identification Procedure

1. Cross reference part number on box to "SPR Code Identification Table" for acceptable codes.
2. Use these "Core Return Requirements" guides to determine type (A, B or C) and code location of part that is being verified for credit.
3. Match code found on part to SPR Codes obtained from "SPR Code Identification Table."
4. Ensure code matches, then return core per return procedures outlined in "FAD Policy and Procedures Manual" online at [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) (FAD use).

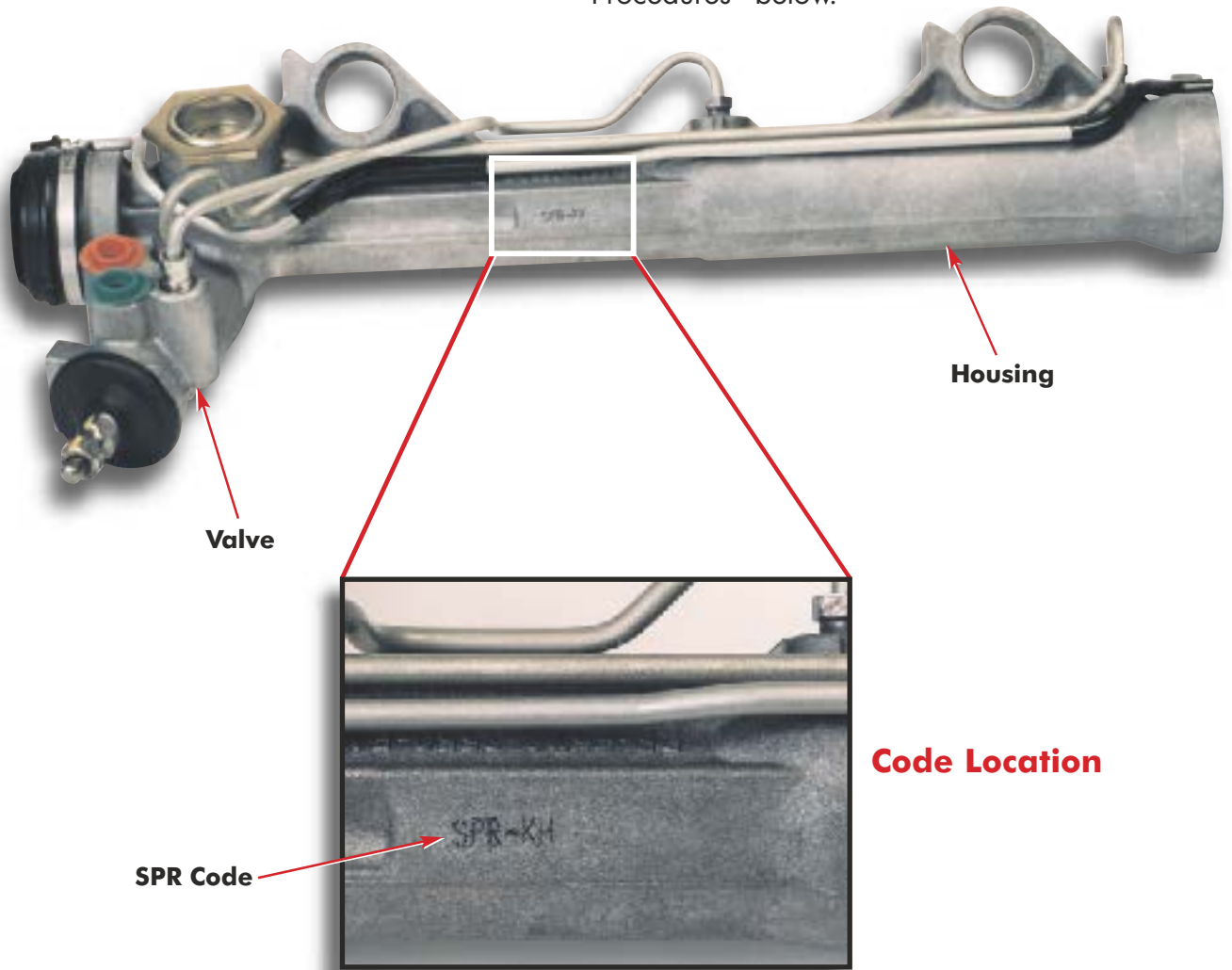
Codes **Must** Match To Receive Core Credit

## CORE RETURN REQUIREMENTS RACK & PINION STEERING GEAR

### "Type B"

SPR Code Located  
Near Middle Of Housing

To receive core credit, the part being returned – in its original box – must match part number on box label. For identification procedures, see "Core Identification Procedures" below.



### Core Identification Procedure

1. Cross reference part number on box to "SPR Code Identification Table" for acceptable codes.
2. Use these "Core Return Requirements" guides to determine type (A, B or C) and code location of part that is being verified for credit.
3. Match code found on part to SPR Codes obtained from "SPR Code Identification Table."
4. Ensure code matches, then return core per return procedures outlined in "FAD Policy and Procedures Manual" online at [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) (FAD use).

Codes **Must** Match To Receive Core Credit

## CORE RETURN REQUIREMENTS POWER STEERING PUMPS

To receive core credit, the part being returned – in its original box – must match part number on box label. For identification procedures, see “Core Identification Procedures” below.



**CIII Pump**



**Reservoir**

**CII Pump**

- No Core Identification Required For CII Pump (Pump With Reservoir)
- All Reservoirs Must Be Attached To Pump To Receive Credit

### Core Identification Procedure

1. Cross reference part number on box to “HBD Code Identification Table” for acceptable codes.
2. Use this “Core Return Requirements” guide to determine code location of part that is being verified for credit.
3. Match code found on part to HBD Codes obtained from “HBD Code Identification Table.”
4. Ensure code matches, then return core per return procedures outlined in “FAD Policy and Procedures Manual” online at [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) (FAD use).

Codes **Must** Match To Receive Core Credit

# RACK & PINION STEERING GEAR

## SPR Code Identification Table

Motorcraft #	Ford Service #	Corresponding SPR Codes
STG-1 RM	F8OZ-3504-BCRM	HR HX JA JL JY KF KN LL MK MN MR NV RY
STG-2 RM	F30Z-3504-ACRM	DH DU FK
STG-3 RM	F73Z-3504-CCRM	FF JR JW KZ HT JS JX LA MF
STG-4 RM	F73Z-3504-BCRM	FF JR JW KZ HT JS JX LA MF
STG-5 RM	F73Z-3504-ACRM	FF JR JW KZ HT JS JX LA MF
STG-6 RM	F82Z-3504-BBRM	RR
STG-7 RM	F7CZ-3504-CCRM	EF EG JC KL KK LJ LH LM LN LR LS LW NM NN NZ
STG-8 RM	F13Z-3504-DCRM	EG EN EW GD GE HF
STG-10RM	F7LZ-3504-BCRM	ER FR FX FY GU GV HW RA RK ST HV KG KU NW RH RV
STG-11RM	F1LZ-3504-ECRM	DR CT DA EV FV
STG-12RM	E9LZ-3504-ACRM	DR CT DA EV FV
STG-13RM	XR3Z-3504-ACRM	NG NL RL SH
STG-14RM	XR3Z-3504-BCRM	NH NK RM SJ
STG-15RM	F6ZZ-3504-DCRM	HD HU KD NF NJ RJ RT
STG-16RM	F4ZZ-3504-HCRM	GJ GK GL GM GN GR GS GT GY GZ HA HB HK HN HU JK
STG-17RM	XF1Z-3504-ABRM	SF SS NX NY
STG-18RM	F8DZ-3504-CCRM	HZ JP JV JZ KB KV MB MC MG NR HY JN JU KA KW MA MD MH NS RW HS JB JM JT JZ KX LZ ME MJ NT RX
STG-19RM	F8DZ-3504-BCRM	HZ JP JV JZ KB KV MB MC MG NR HY JN JU KA KW MA MD MH NS RW HS JB JM JT JZ KX LZ ME MJ NT RX
STG-20RM	F8DZ-3504-ACRM	HZ JP JV JZ KB KV MB MC MG NR HY JN JU KA KW MA MD MH NS RW HS JB JM JT JZ KX LZ ME MJ NT RX
STG-21RM	F3DZ-3504-ECRM	DW EY FJ FZ
STG-22RM	F3DZ-3504-DDRM	DV EC GA EJ GB HE DJ DT EB HD FL
STG-23RM	F2DZ-3504-CCRM	DV EC GA EJ GB HE DJ DT EB HD FL
STG-24RM	F3DZ-3504-BCRM	DV EC GA EJ GB HE DJ DT EB HD FL
STG-25RM	F6SZ-3504-ACRM	ER FR FX FY GU GV HW RA RK ST HV KG KU NW RH RV
STG-26RM	F69Z-3504-ACRM	CK DK DP EX FA HC KS RG SR
STG-27RM	F87Z-3504-KCRM	LV NC SC TK
STG-28RM	F87Z-3504-HCRM	LT NA SA TH
STG-29RM	F57Z-3504-GERM	HJ JE KH
STG-30RM	F87Z-3504-JCRM	LU MW NB SB TJ
STG-31RM	F87Z-3504-LCRM	KR LX ND SD TL
STG-32RM	XF2Z-3504-BDRM	MM MZ SG SZ VK
STG-33RM	F88Z-3504-ACRM	KC KY ML MY SE
STG-34RM	F68Z-3504-ACRM	HG HH JF KE KM
STG-50RM	XF3Z-3504-BBRM	TF VL XJ
STG-52RM	1S8Z-3504-ABRM	VR VW
STG-53RM	YS4Z-3504-ABRM	VG
STG-54RM	XW4Z-3504-JBRM	VC
STG-55RM	XS8Z-3504-AARM	TA
STG-57RM	YF1Z-3504-ABRM	RB RC VS VH VJ
STG-58RM	XF1Z-3504-BCRM	SF SS NX NY
STG-62RM	YF1Z-3504-EARM	WS WW
STG-63RM	YF1Z-3504-DARM	WR WV XE
STG-64RM	YR3Z-3504-AARM	VT
STG-67RM	1F2Z-3504-ABRM	VB XH
STG-68-RM	YL8Z-3504-JBRM	VX
STG-69-RM	YL8Z-3504-KBRM	VY
STG-70RM	1L5Z-3504-CARM	WD
STG-71RM	1L5Z-3504-DARM	WE
STG-72RM	1L5Z-3504-EARM	WF
STG-73RM	1L5Z-3504-HARM	WH WK
STG-74RM	1L5Z-3504-JARM	WH WK
STG-75RM	1L2Z-3504-NARM	XB
STG-76RM	1L2Z-3504-VARM	XC

**Motorcraft**

FAD: [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) ■ Dealer: [www.QCdealer.com](http://www.QCdealer.com)

*Ford Motor Company*



# INTEGRAL STEERING GEAR (RV GEAR)

## SPA Code Identification Table

Motorcraft #	Ford Service #	Corresponding SPA Codes
STG-35RM	XW7Z-3504-ABRM	KM
STG-36RM	F7AZ-3504-FDRM	KE KJ KL
STG-37RM	F7AZ-3504-ECRM	KD KH KK
STG-38RM	F8AZ-3504-ACRM	ED EG EH EJ EK ES ET EX EY FT FV GW HA HD HJ HJ JR KA KC
STG-39RM	F8AZ-3504-CDRM	FJ FK FU GF GX HC JT JZ
STG-40RM	F8AZ-3504-BCRM	DH DL DV EE JS KB
STG-41RM	F8TZ-3504-ACRM	DC DG DJ DM DN DP DR DR1 DR2 DS DT DT2 DW DX DY DZ EB EF EL EN EU FA FD FF FM FW GY HF JU JY
STG-42RM	F7UZ-3504-FBRM	JM KV
STG-43RM	F7UZ-3504-GBRM	JN KW
STG-44RM	F6UZ-3504-CCRM	GU HB HH JX
STG-45RM	F8UZ-3504-ACRM	EB ER EW EZ FG FX GZ HG JV JW
STG-46RM	F7TZ-3504-ABRM	KG
STG-48RM	F75Z-3504-CBRM	HY JH
STG-49RM	YL1Z-3504-BBRM	KG KR
STG-60RM	YC3Z-3504-ABRM	KN KX
STG-61RM	F8TZ-3504-BARM	DC DG DJ DM DN DP DR DR1 DR2 DS DT DT2 DW DX DY DZ EB EF EL EN EU FA FD FF FM FW GY HF JU JY

**Motorcraft**

FAD: [web.mcdistributor.ford.com](http://web.mcdistributor.ford.com) ■ Dealer: [www.QCdealer.com](http://www.QCdealer.com)

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